

# Work Order ID 53646

November 11, 2009 3:00:44 PM



Page 1

Item ID: D350-607-041

Accept



Setup Start



Revision ID: F

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 11/11/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 20/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: RL Date: 09/11/11 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607	Rev F

100 0.00



DOCUMENT CONTROL pr

DC Memo 0.00

Document Control Photocopy bluefile & type labels per PPPD350-607-041 CHG008

801/1/30

AG for BG 09/11/12

110 0.00



Pick Kit

Packaging Memo 0.00

Packaging

9/11/25 sf

120 0.00



Small Fab

Small Fab Memo 0.00

Small Fab

Assemble as per Dwg D350-607

Seal support gusset seam with white sikaflex-291

Batch: M112345

Expiry date: 10/08

MD 09/11/127

X1

**Work Order ID 53646**

November 11, 2009 3:00:44 PM



Page 2

Item ID: D350-607-041

Accept



Setup Start



Revision ID: F

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 11/11/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 20/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC5- Inspect part completeness to step on W/O	0.00				1			<i>ps 11-27</i>
QC Quality Control	Memo *****Ensure label for weight capacity is correct*****	0.00							
140 	Pick Kit	0.00							
Packaging Packaging	Memo	0.00							<i>9/11/25</i> <i>sgf</i>
150 	QC4- 100% Inspect kits for completeness	0.00							
QC Quality Control	Memo <i>⇒ 809/4/30</i>	0.00				<i>(50)</i>	<i>φ</i>		

# Work Order ID 53646

November 11, 2009 3:00:44 PM



Page 3

Item ID: D350-607-041  
Revision ID: F  
Item Name: Heli-Utility-Basket, LH

Accept



Setup Start



Stop



Start Date: 11/11/2009 Start Qty: 1.00  
Required Date: 20/11/2009 Req'd Qty: 1.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-041 Location: _____								
170 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

91120 RSL

RCU

09/12/01

09-12-1  
①

# Picklist Print

November 11, 2009 3:00:47 PM

Page 1

11

Work Order ID: 53646

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH

Comments:


Start Date: 11/11/2009

Required Date: 20/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

K607-041		Manufactured	No			140	Each	1.0000	1.0000			
												
Kit Basket D350-607-041												

@ 4167008

53923 9/11/23 sf

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

PK

1

53557

1

D2221RevH		Manufactured	No			110	Each	0.0000	1.0000			
												

350 Basket Base

D2512RevE		Manufactured	No			110	Each	0.0000	1.0000			
												

Basket Lid 205/350

D2022-101RevN/A		Manufactured	No			110	Each	544.0000	2.0000			
												

Spacer

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST504

544

45885

344

50746

100

52325

100

53665 09/11/27 md

53667 09/11/27 md

9/11/25 sf

27 sf

# Picklist Print

Page 2

November 11, 2009 3:00:48 PM

Work Order ID: 53646

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH



Comments:

Start Date: 11/11/2009

Required Date: 20/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2258-200RevC		Manufactured	No			110	Each	5.0000	1.0000			
										9/11/25	sf	
Placard 200lb												

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST

5

48350

5

D2332-041RevC1

Manufactured

No

110

Each

12.0000

1.0000



1x50

9/11/25

sf

Lid Prop Assembly 6.69" long

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

572

12

51969

12

D2530RevB

Manufactured

No

110

Each

5.0000

1.0000



1x50

9/11/25

sf

Handle Weldment

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST506

5

52280

5

1x50

November 11, 2009 3:00:48 PM

Shop Packet Print

Page 2

# Picklist Print

Page 3

November 11, 2009 3:00:48 PM

Work Order ID: 53646



Parent Item: D350-607-041RevF



Parent Item Name: Heli-Utility-Basket, LH

Start Date: 11/11/2009

Required Date: 20/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2535RevA  Spring		Manufactured	No			110	Each	38.0000	2.0000			

9/11/25 sf

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST    38

46580    38

D2537RevA1

Manufactured      No



Bushing

110                      Each                      101.0000      2.0000

9/11/25 sf

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST    101

52994    41

53181    60

D2728-3RevB

Manufactured      No



Dart Logo label

110                      Each                      0.0000      2.0000

22553 9/11/25 sf

# Picklist Print

November 11, 2009 3:00:48 PM

Work Order ID: 53646

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH

Comments:

Start Date: 11/11/2009

Required Date: 20/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2931RevA

Manufactured

No

110

Each

945.0000

2.0000



Bumper

9/11/25 sp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

945

46064

945

2x90

AN3-16A

Purchased

No

110

Each

81.0000

2.0000



Bolt

9/11/25 sp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

81

111965

81

2x

AN4-7A

Purchased

No

110

Each

227.0000

2.0000



Bolt

M113226 (2x) 9/11/25 sp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

227

112794

127

112933

100

# Picklist Print

November 11, 2009 3:00:48 PM

Work Order ID: 53646

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Comments:

Start Date: 11/11/2009


Required Date: 20/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-22A  Bolt		Purchased	No			110	Each	269.0000	1.0000		9/11/05	sf

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	269	
104937	8	
107715	5	
<u>108483</u>	56	
111965	200	

AN4-24A  Bolt		Purchased	No			110	Each	49.0000	1.0000		9/11/05	sf
--	--	-----------	----	--	--	-----	------	---------	--------	--	---------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	49	
<u>112641</u>	49	



# Picklist Print

Page 6

November 11, 2009 3:00:48 PM

Work Order ID: 53646

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Comments:

Start Date: 11/11/2009


Required Date: 20/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-17A 		Purchased	No			110	Each	72.0000	4.0000		9/11/25	sl
Bolt												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	72	
102140	4	
107939	2	
110625	2	
112314	14	
112385	50	

AN960JD8 		Purchased	No			110	Each	1,417.000	2.0000		9/11/25	sl
Washer												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1417	
107091	9	
108335	11	
110382	48	
110917	3	
111578	60	
112314	500	
112385	786	

November 11, 2009 3:00:48 PM

Shop Packet Print

Page 6

# Picklist Print

November 11, 2009 3:00:48 PM

Work Order ID: 53646



Parent Item: D350-607-041RevF



Parent Item Name: Heli-Utility-Basket, LH


Start Date: 11/11/2009

Required Date: 20/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416  Washer		Purchased	No			110	Each	4,043.000	2.0000		9/11/25	sp

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	4043
108161	329
110523	340
111279	101
111916	482
112314	2791
16941	0

2x SP

AN960JD416L

Purchased

No

110

Each

864.0000

2.0000



Washer



9/11/25 sp

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	864
107008	54
108138	4
108583	42
110153	364
112492	400

2x

# Picklist Print

Page 8

November 11, 2009 3:00:48 PM

Work Order ID: 53646



Parent Item: D350-607-041 RevF



Parent Item Name: Heli-Utility-Basket, LH

Start Date: 11/11/2009

Required Date: 20/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516  Washer		Purchased	No			110	Each	1,844.000	4.0000			
										91/11/25	sf	

## Warehouse

## Loc Qty

## Loc Code

### Location

### Main Warehouse

ST

1844

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

39

112082

64

112314

434

112828

500

113149

500

4x50

# Picklist Print

Page 9

November 11, 2009 3:00:48 PM

Work Order ID: 53646

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Comments:

Start Date: 11/11/2009

Required Date: 20/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN970-4  Washer		Purchased	No			110	Each	399.0000	4.0000			

9/11/25 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	399
104885	3
107242	3
107715	1
108077	2
108377	19
111724	3
112082	1
112794	9
112933	58
112991	300

9x sl  
1x  
3x sl

MS20600-AD4W3

Purchased

No

110

Each

2,523.000 2.0000



Cherry Rivets

9/11/25 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	2523
102929	37
104715	10
106375	508
107939	1000
111636	968

2x sl

November 11, 2009 3:00:48 PM

Shop Packet Print

Page 9

# Picklist Print

November 11, 2009 3:00:48 PM

Work Order ID: 53646

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH



Comments:

Start Date: 11/11/2009

Required Date: 20/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			110	Each	3,160.000	2.0000			
										9/11/25	sf	
Nut												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3160	
110844	32	
111274	27	
<u>111668</u>	609	2xsf
112314	1992	
112385	500	

MS21042L4

Purchased

No

110

Each

5,568.000 4.0000



Nut



9/11/25

sf

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5568	
110507	184	
<u>111827</u>	5377	4xsf
112314	7	
15924	0	

# Picklist Print

Page 11

November 11, 2009 3:00:48 PM

Work Order ID: 53646



Parent Item: D350-607-041RevF



Parent Item Name: Heli-Utility-Basket, LH


Start Date: 11/11/2009

Required Date: 20/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5  Nut		Purchased	No			110	Each	982.0000	4.0000			

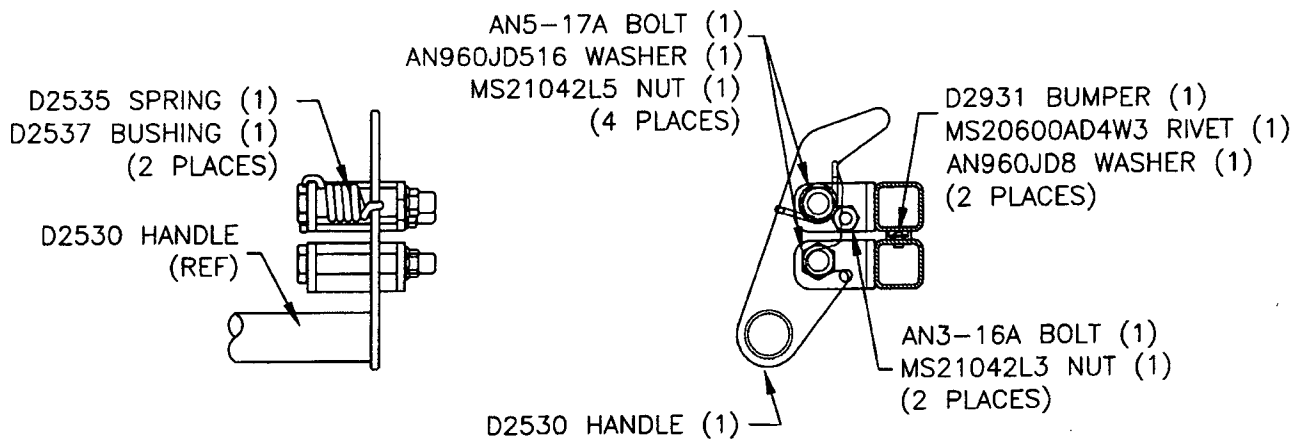
9/11/25

*[Handwritten signature]*

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	982	
110382	10	
111127	4	
111636	15	
<u>112314</u>	953	

4x50

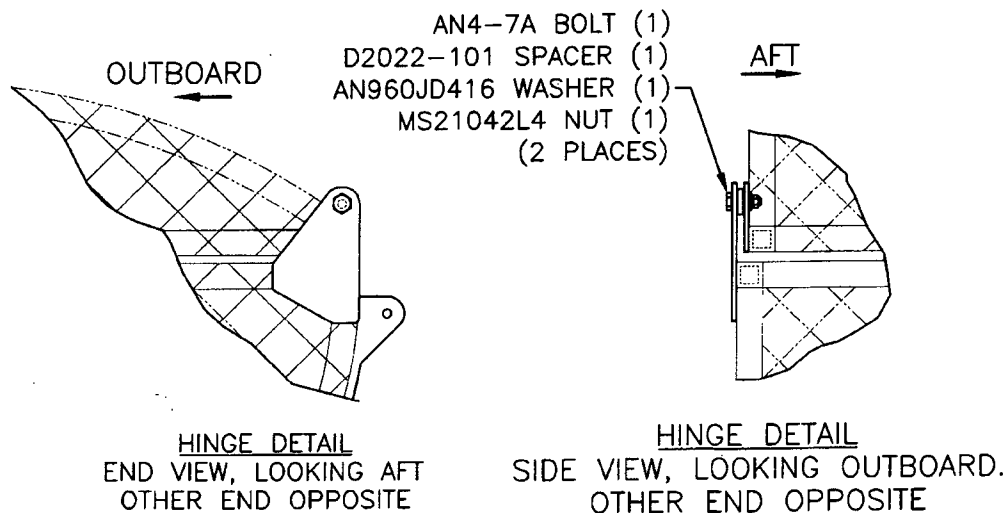




SPRING DETAIL

LATCH DETAIL

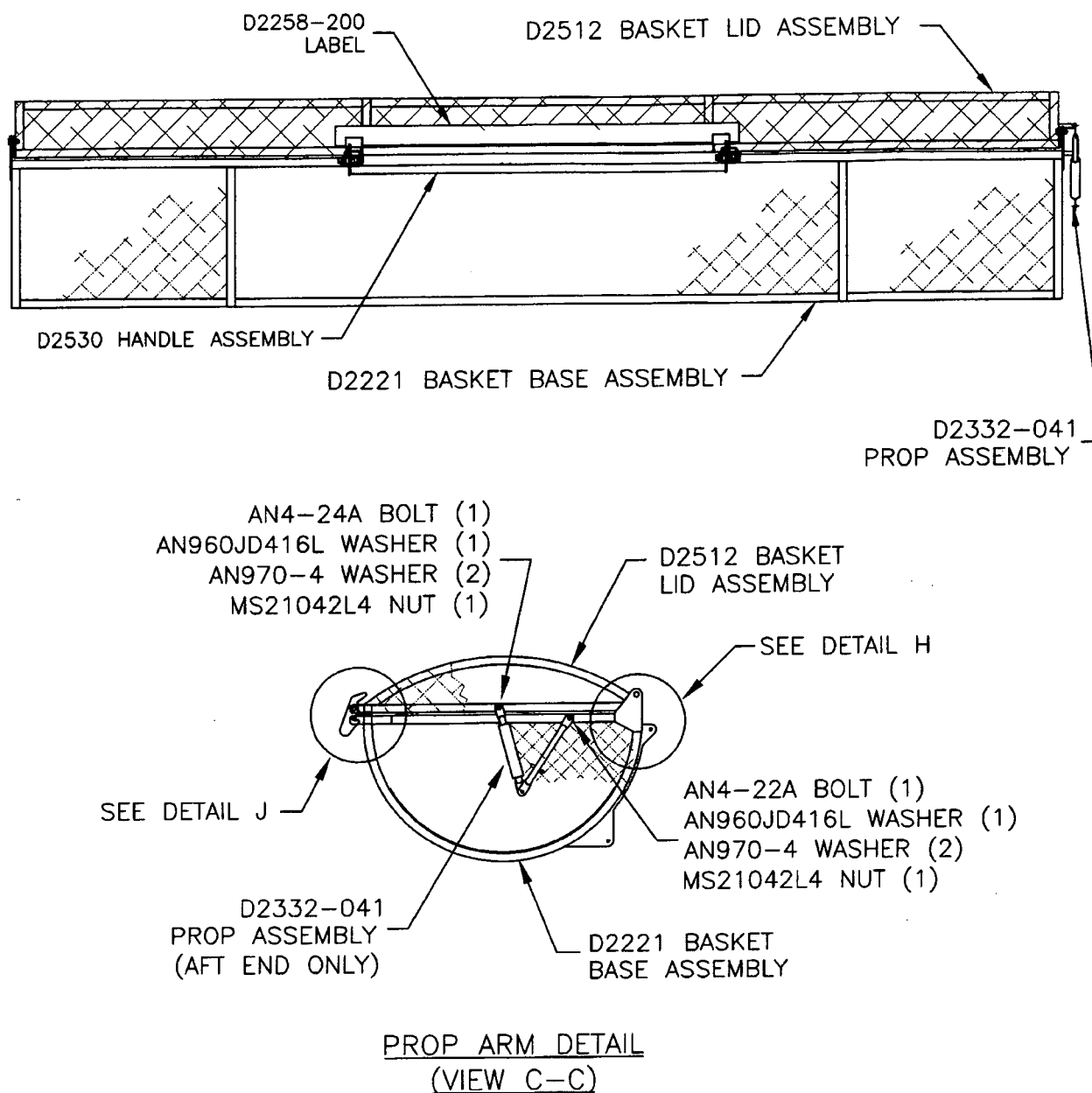
DETAIL J:  
HANDLE WELDMENT



DETAIL H:  
HINGE

**Figure 6 – Basket Replacement Parts**





**Figure 4 – Basket Replacement Parts**  
(D350-607-041 Heli-Utility-Basket™)

• COPYRIGHT © 1994 BY DART AEROSPACE LTD. •  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **F**  
Date: 03.01.17